

ASTM E84 FLAME SPREAD / SMOKE DEVELOPED VALUES FOR K-FLEX INSULATION

ASTM E84 is the most common test method specified for determining the flame spread and smoke generation characteristics of an insulation material. The data obtained from the test provides information on the flame spread and smoke development of a material under a specific set of conditions and is useful for comparison purposes only.

Most building codes require a maximum 25/50 (flame spread / smoke development) rating for a material used in an air handling plenum, duct liner or air handling equipment. The rating is required at the thickness used. These areas are the most stringent requirements, with lesser requirements for other areas of the building (25/450), and typically no requirement for outdoor applications. Code requirements are minimum standards, and specifiers may require ratings that are more stringent than code requirements.

ASTM E84 is similar to other test methods commonly called out: NFPA 255, UL723, and CAN/ULC S102-M88. CAN/ULC S102.2-M88 tests the sample on the floor of the tunnel rather than the ceiling as is done with the other tests. This method is required for thermoplastic materials.

K-FLEX USA insulation products meet ASTM E84 25/50 rating requirements as listed below.

Elastomeric Insulation*

K-Flex Insul-Tube[®] / Insul-Sheet[®] – 2” thickness and below

K-Flex[®] CLAD WT - Tube/Sheet – 2” thickness and below

K-Flex ECO[™] - Tube/Sheet – ½” thickness and below

K-Flex Duct[®] Liner Gray – 2” thickness and below

K-Flex HT Tube/Sheet – 1” thickness and below

